

Retention of Optical Purity in H-D Exchange Reactions Catalysed by Cobalt-Aluminium Alloy in Na₂CO₃-D₂O

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Co-Al alloy in a sodium carbonate-deuterium oxide solution catalyzes the H-D exchange reaction of optically active benzylic hydrogen atom without racemization.

Previously optically active compounds deuterated at a chiral center of methine hydrogen at the benzylic position were obtained by resolution of racemic deuterated compounds¹ and asymmetric synthesis.² It was recently reported that heterogeneous catalytic hydrogen-deuterium (H-D) exchange reaction of α -substituted toluene using cobalt-aluminium (Co-Al) alloy³ in an Na₂CO₃-D₂O solution takes place at benzylic position without any additional incorporation of deuterium atoms into the benzene ring.⁴ The present article reports novel findings that the treatment of (*R*)-mandelic acid, (*R*)-2-phenylpropanoic acid, (*R*)-phenylglycine, (*R*)- α -methylbenzylalcohol, and (*R*)- α -methylbenzylamine by Co-Al alloy in an Na₂CO₃-D₂O solution gave the α -deuterated optically active compounds in one step.

Experimental procedures are simple and do not need a special apparatus. For example, a mixture of (*R*)-mandelic acid (1.0 mmol), Co-Al alloy (50:50 wt%, 0.50 g), Na₂CO₃ (1.0 g) and D₂O (99.9 atom%D, 5.0 ml) was heated at 60 °C under argon atmosphere for 2 h under ultrasonication.⁵ Then the insoluble materials were filtered off. The filtrate was acidified with conc. HCl to pH 1, and extracted with ether. The extract was treated with CH₂N₂ ether solution and the product was purified with column chromatography (Wakogel C-300). Enantiomeric excess and absolute configuration of the products were determined by HPLC using chiral column and deuterium contents were determined by ¹H NMR spectroscopy. As shown in Table 1, lowering of the reaction temperature improves the ee in run 2, and ultrasonication increases the deuterium content of benzylic position; in run 3, (*R*)-mandelic acid gave methyl α -²H-(*R*)-mandelate in high deuterium content (89%) with complete retention (99% ee). We assume that ultrasonication would assist to develop the uniform metal surface and to remove the passivating surface impurities as previously reported.⁶ Similarly, (*R*)-2-phenylpropanoic acid provided methyl α -²H-(*R*)-phenylpropanoate in high deuterium content with complete retention (run 4). The H-D exchange reactions of (*R*)-phenylglycine, (*R*)- α -methylbenzylalcohol, and (*R*)- α -methylbenzylamine were suffered by racemization as shown in runs 5-7. Furthermore in runs 5 and 7, additional deuterium atoms of 43 and 19% were incorporated into the benzene ring. These results suggest that the catalytic intermediate, a π -benzyl adsorbed species⁷ undergoes the stereoselective substitution reaction with deuterium on the catalyst surface and the adsorbed state depends upon the substituents.⁸

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Table 1. H-D Exchange reactions of optical active compounds using Co-Al alloy in Na₂CO₃-D₂O^a

run	Substrate ^b	Isolated product D content/% ^c	yield/%	ee/% ^{d,e}
1 ^f			59	51
2 ^g			89	> 99
3			77	> 99
4			97	> 99
5			73	85
6			87	46
7			94	79

^aThe reaction was carried out at 60 °C under ultrasonication. ^bAll the substrates were *R*-form. ^cDetermined by ¹H-NMR spectroscopy.

^dDetermined using chiral HPLC (Chiralcel OD, Sumichiral OA 5000). ^eThe ee of a mixture of deuterio and protio form were given.

^fThe reaction was carried out at 90 °C under no ultrasonication. ^gThe reaction was carried out at 60 °C under no ultrasonication.

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